###### RK INTERNATIONAL MACHINE TOOLS LTD

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**Used Colchester Triumph 2000 Gap Bed Centre Lathe**

**Serial Number: 6/0044/23437**

**Year of Manufacture: 1977**

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| **Machine specification** |  |
| Centre height | 190mm |
| Distance between centres | 1250mm |
| Swing over bed | 387mm |
| Swing over cross slide | 241mm |
| Swing in gap | 584mm |
| Width of gap in front of faceplate | 240mm |
| Spindle bore (max. Bar dia) | 54mm |
| Spindle nose mounting | D1-6 Camlock |
| Taper in spindle nose bush & tailstock barrel | No. 4 Morse |
| Width of bedways | 279mm |
| Total travel of cross slide | 235mm |
| Total travel of top slide | 120mm |
| Total travel of tailstock barrel | 155mm |
| Spindle speeds (16) | 25-2000rpm |
| Drive vee belt and clutches |  |
| Spindle motor | 5.6kW |
| Whitworth threads (45) | 2 – 72 tpi |
| Diametral threads (21) | 8 – 44 DP |
| Metric pitches (39) | 0.2 – 14mm |
| Module pitches (18) | 0.3 – 3.5 mod |
| Sliding feeds, per rev. of spindle | 0.0015 – 0.040” |
| Surfacing feeds, per rev. of spindle | 0.00075 – 0.020” |
| Machine in **Imperial** execution | |

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| **Machine equipped with** |
| 3 & 4 Jaw chucks |
| Collet chuck and assorted collets |
| Faceplate |
| Quick change toolpost and 4 off toolholders |
| Dual metric/imperial reading dials fitted to top slide and cross slide |
| Apron dial |
| Stationary steady |
| Travelling steady |
| Chuck guard |
| Coolant System |
| Lighting |
| Rear splashguard |

**NB** machine fully refurbished and repainted.